

TECHNICAL DATA SHEET

MEDIUM CUT COMPOUND

(NOBEL COMPOUND N110)

PRODUCT DESCRIPTION

NOBEL 110 is a high-performance water-based medium-cut compound used for the removal of p2000 or finer sanding scratches its wax and silicon-free product Which delivers a high-gloss finish Nobel N100 is used wha yellow sponge for polish by machine or a wool pad. It can also be used



Key benefits

for polish by hand.

speed	Fast removal of scratches
Finish	High gloss finishes
Easy to use	Simple dry use with no water addition and easy removal of the product spatter from adjacent panels
Permanent results	no reappearance of sanding marks

product features

contains no fillers so scratch marks won't re-appear

Silicone free

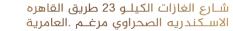
technical information

Product group	Silicone and wax free
Viscosity	44-55 Poise
Density	1.05 -1.12kg/L
Shape	liquid
Color	White
Package	300 gm

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Technical Information and direction of use

Technical Information		
Cut	7	
Gloss	7	

Application

Direction of use			
Maximum abrasion	P2000 or finer		
Polishing tool	Heavy cut foam pad or wool pad		
Rotational Speed	1200-1800 r.p.m		
Polishing machine	A rotary or an orbital polishing machineApply a small quantity of the product to the pad. Start the machine at medium speed and gradually increase the speed using light pressure.		

General notes

- ✓ Apply NOBEL N 110 out of the direct sunlight.
- ✓ Apply NOBEL N 110 onto the cool surface.
- ✓ Apply NOBEL N 110 onto Clean surface.
- \checkmark If surface is dry, a little water onto the surface can prevent dust formation.
- \checkmark Reduce pressure 2-3 second before the end of rubbing process to get high gloss
- ✓ Remove residue using premium micro fiber cloth.

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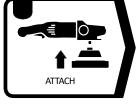




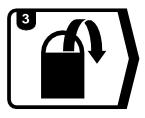
Machine Application



Soak the compounding foam in water.



Attach the pad to the polishing machine spin off the excess water.



Shake or mix the compound well , then apply to the pad



Spread at 1000 rpm and compound at 1500 - 1800rpm with light pressure Apply more water if necessary.



Wipe clean with Finishing Cloth.

Hand Application







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Apply water if necessary. Wipe clean with microfiber cloth.

Soak the hand compounding foam or the microfiber cloth in water.

Shake or mix the compound well, then apply to microfiber cloth or surface.

Rub the product on the surface in back and forth motion

Storage



Keep away from frost. Store between 15°C and 35°C. Store in well-ventilated area.

Health and Safety

- 1. For full Health and Safety information refer to the Material Safety Data Sheet (MSDS).
- 2. Observe the precautionary notices displayed on the container.
- 3. Goggles and gloves should be worn while using these products.
- 4. Good ventilation must be provided in the working environment.

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